THE FLATWARE CATALOG

SOLA (The Netherlands





rak Y<u>oungstown</u>



MAKE SURE IT'S RAK

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RAK PORCELAIN USA

RAK Porcelain specializes in the designing, manufacturing, and supply of exquisite quality porcelain tableware, catering to the world. Headquartered in the United Arab Emirates, our production facility spans over 100,000 square meters. equipped with state-of-the-art machinery capable of producing 28 million pieces of high alumina dinnerware and top shelf accessories annually. Our core operable divisions are situated in Luxembourg, Pennsylvania, and the UAE, which gives us a robust distribution network spanning 5 continents, where we reach over 165 countries. The company's easy to reach distribution strategy has resulted in partnerships with leading hotel chains, world class restaurants and business giants of the catering segment.

Being one of the fastest growing porcelain tableware enterprises, our products already serve as a canvas for chef creativity in more than 40,000 starred hotels, international airlines, premium cruise lines, convention centers, stadiums, etc., who proudly endorse us in various segments of our industry.

RAK Porcelain USA, located in Imperial, PA, has been serving America's tabletops for over 15 years. We offer a **wide range of collections**, including award-winning dinnerware, flatware, and glassware. Our mission is to passionately strive to attain excellence in local business operations and beyond and raise the standards of our customer's expectations and deliver beyond that standard. Dinnerware is our specialty. All our products are extremely durable, due to an extremely high alumina body. The best part is that we produce dinnerware with extremely high yields, which means a **very affordable price** point for the end user. Our wide range of patterns offers a rainbow of aesthetics. Our custom decorating capabilities are unlimited. If you can image it, chances are RAK Porcelain can create it just for you.

While RAK Porcelain's existing cutlery collection compliments our dinnerware and glassware, we are happy to announce that **RAK Porcelain is partnering with Sola the Netherlands**, where we get to introduce their **unique designs** to the U.S. market for the very first time.



RAK Porcelain is creating a **natural addition** to its range of hotel dinnerware by launching a range of flatware **based on detailed observations of the needs and expectations of the hotel industry worldwide.** This flatware features the same characteristics as those contributing to the success of RAK Porcelain.

This is a guarantee of optimal **quality and functionality.** The strongest stainless steel (AISI 304) has been used, containing 18% chrome which ensures excellent resistance to oxidation, and 10% nickel to increase the material's food neutrality. This flatware is between 3 and 4 mm thick, making it outstandingly sturdy and ergonomic. This excellent material gives free rein to the designers' creativity in both form and design.

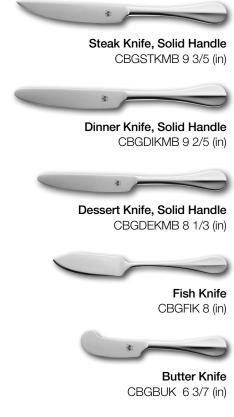
RAK PREMIUM FLATWARE





BAGUETTE - RAK PREMIUM FLATWARE





Flatware sold by the dozen



BANQUET | 18/10

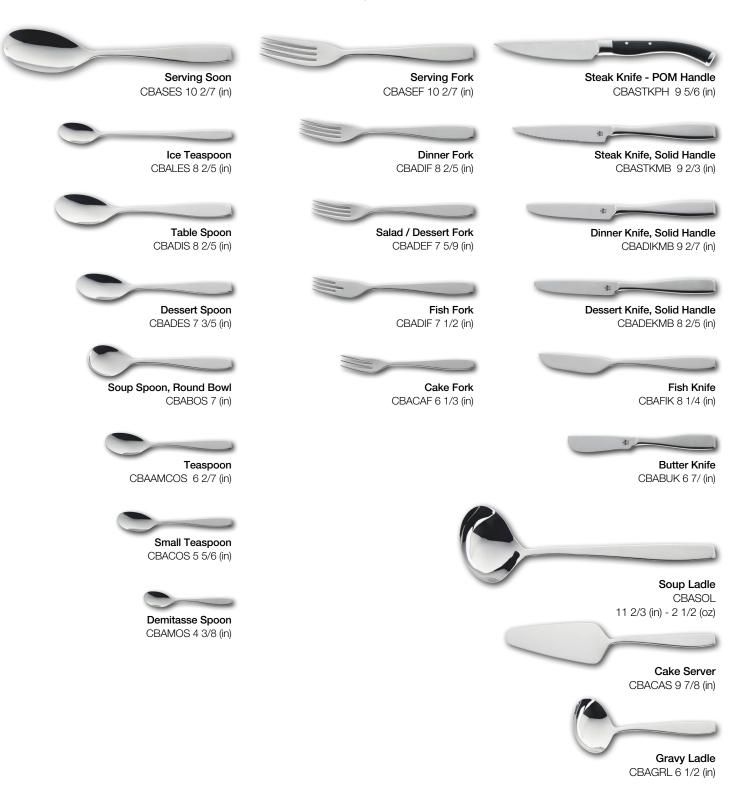
Crisp, simple, elegant lines make it aesthetically functional to cover many restaurant ambiances.

Tableware: Kintzoo - Fusion Collection



a narane

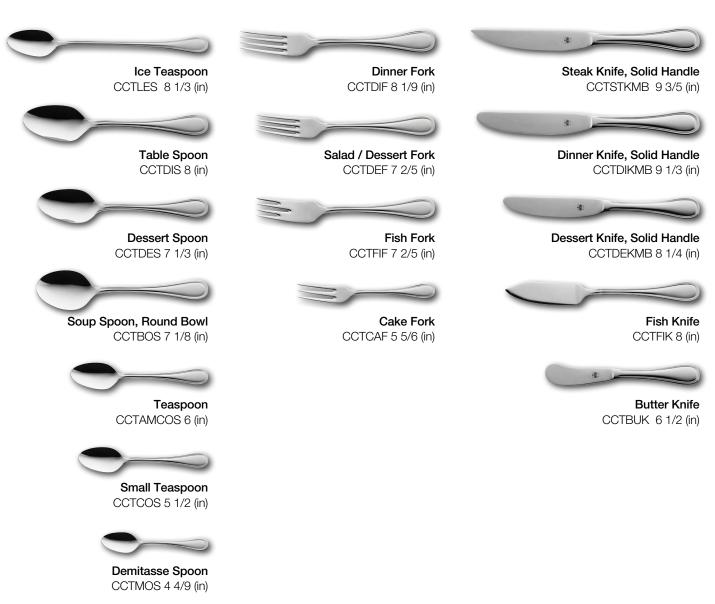
BANQUET - RAK PREMIUM FLATWARE







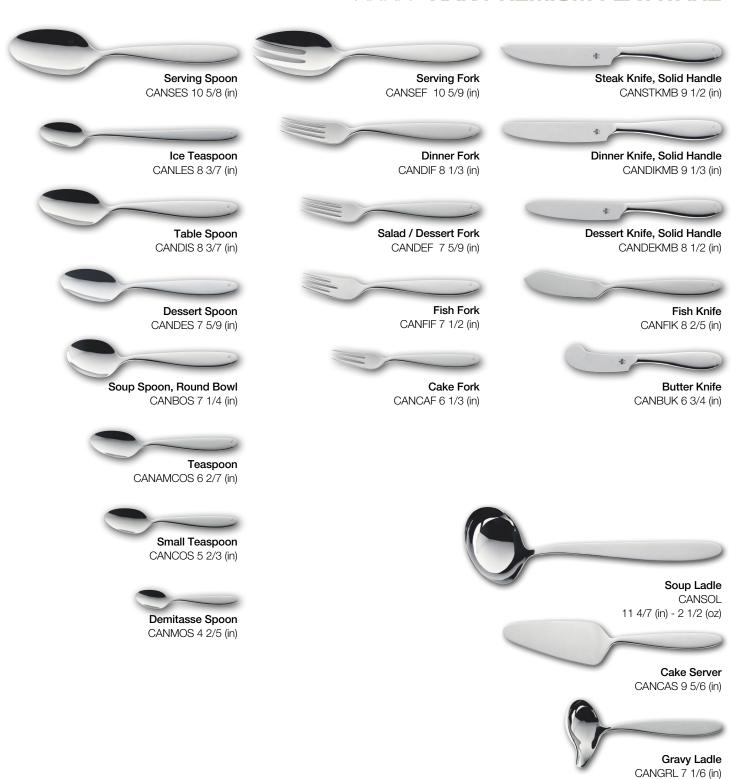
CONTOUR - RAK PREMIUM FLATWARE

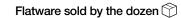






ANNA - RAK PREMIUM FLATWARE

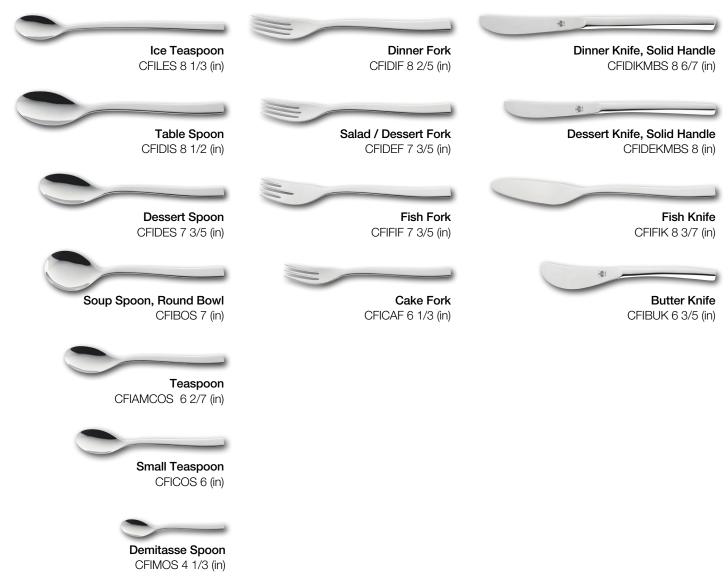






FINE | 18/10 A sleek silhouette is the very essence of refinement, and perfectly complements the most sophisticated Tableware: Evolution - Polaris Collection THE FLATWARE CATALOGUE

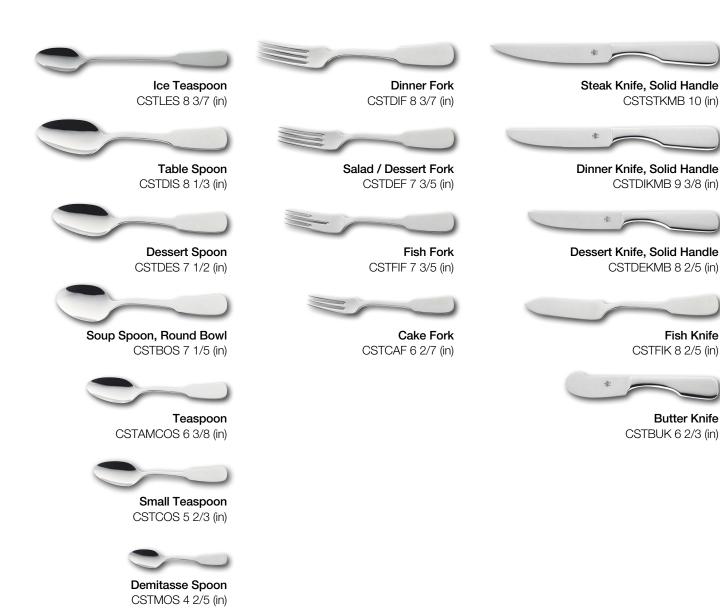
FINE - RAK PREMIUM FLATWARE







CLASSIK - RAK PREMIUM FLATWARE



Flatware sold by the dozen

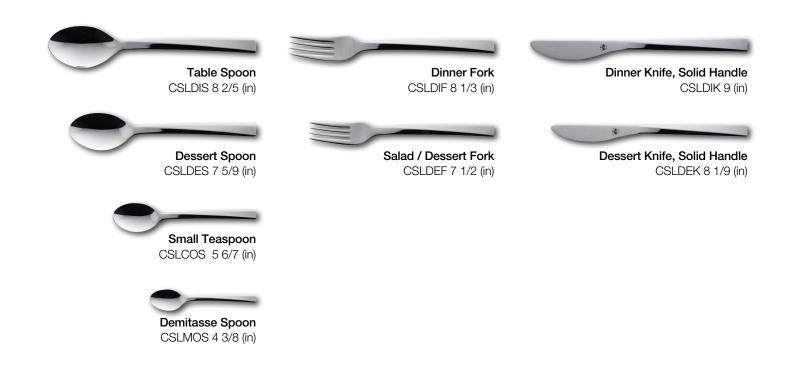
Fish Knife

Butter Knife





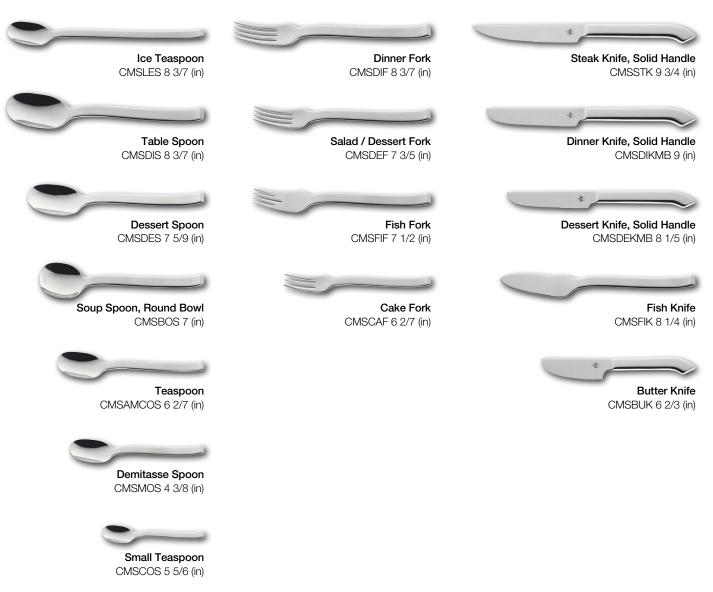
SLEEK - RAK PREMIUM FLATWARE





MASSILIA | 18/10 This futuristic, geometrically-styled series is perfect for enhancing contemporary tables. Tableware: Neofusion - Fusion Collection

MASSILIA - RAK PREMIUM FLATWARE

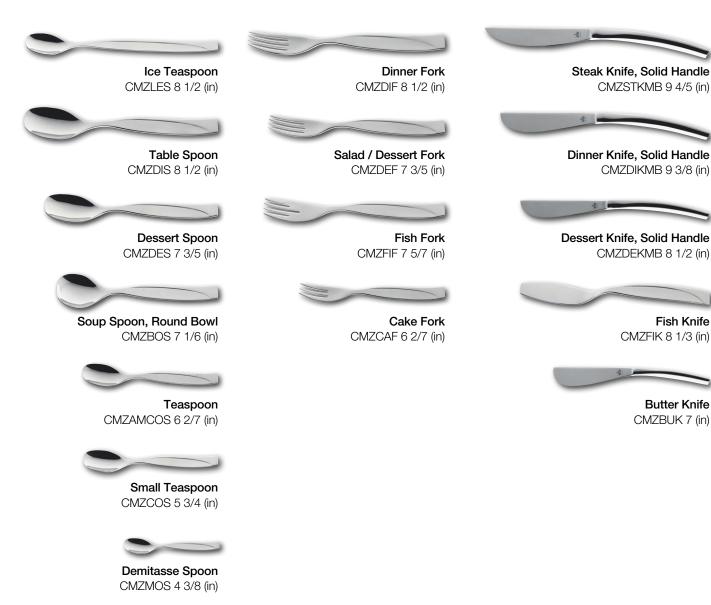


Flatware sold by the dozen



MAZZA | 18/10 Its outlines and contours are attractive and eyecatching, with its distinct "fusion food" identity born from different cuisines and cultures. Tableware: Mazza - Ivoris Collection

MAZZA - RAK PREMIUM FLATWARE



Flatware sold by the dozen

Fish Knife

Butter Knife

CMZBUK 7 (in)



NABUR 1 18/10 The manufacture of this design with its organic shapes is an impressive technical achievement; they are imagined for use in natural, rustic settings. Tableware: Spot - Rakstone Collection 24 THE FLATWARE CATALOGUE

NABUR - RAK PREMIUM FLATWARE



Flatware sold by the dozen

CNBSTK 10 (in)

Fish Knife CNBFIK 8 1/5 (in)

Butter Knife





NANO - RAK PREMIUM FLATWARE



Flatware sold by the dozen



SAVOURY | 18/10

Designed for appetizers and tapas, these fun shapes promote sharing and indulgences.

Tableware: Shaped - Suggestions Collection



SAVOURY - RAK PREMIUM FLATWARE











Since 1922 **Sola has been a world leader** in the production of hospitality flatware. In 2021, Sola has partnered with RAK Porcelain USA to distribute their Signature Collection to the United States.

Their unique designs are created with durability and quality at the forefront of production methods which have been honed and practiced throughout the ages by their craftsmen.

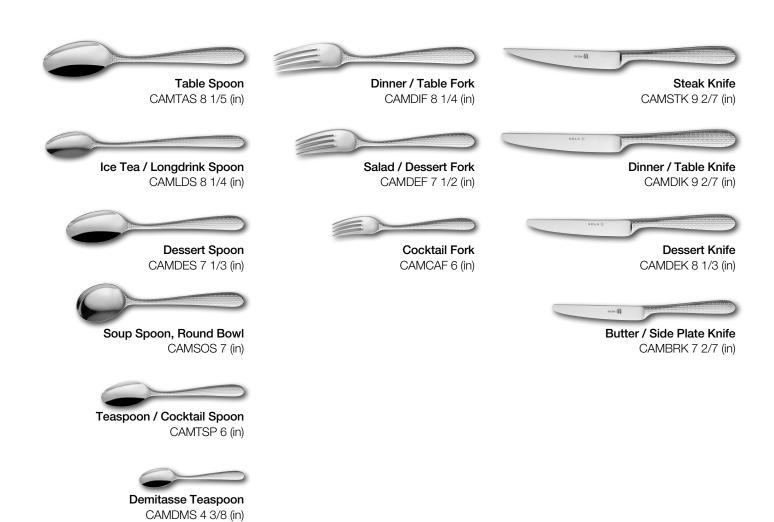
Sola uses only the **highest-quality ingredients.** Their Signature Collection is made of sustainable 18-10 stainless steel material that gives a lifelong dining pleasure.

SOLA THE NETHERLANDS



AMSTERDAM 1 18/10 Captivating. Trendsetting. Creative. This intricately designed pattern will gain attention on any tablesetting with its modern, geometric shapes strategically placed on traditional shaped handle. Tableware: Krush - Rakstone Collection

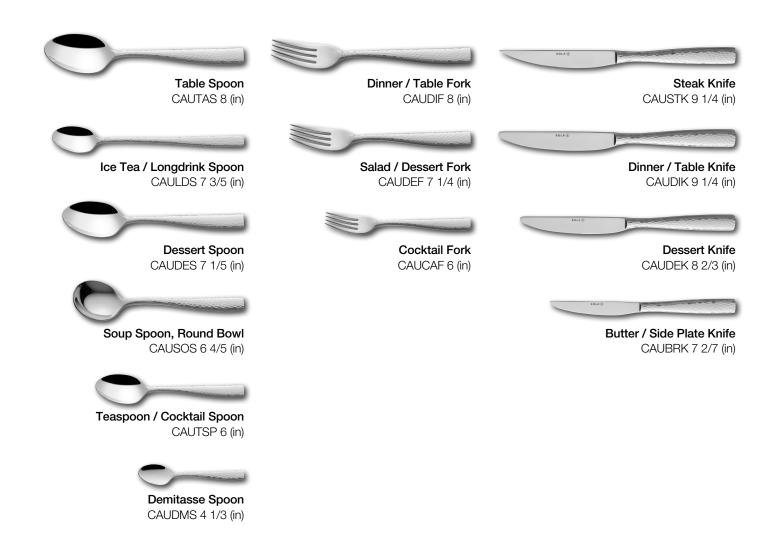
AMSTERDAM - SOLA THE NETHERLANDS







AURA - SOLA THE NETHERLANDS





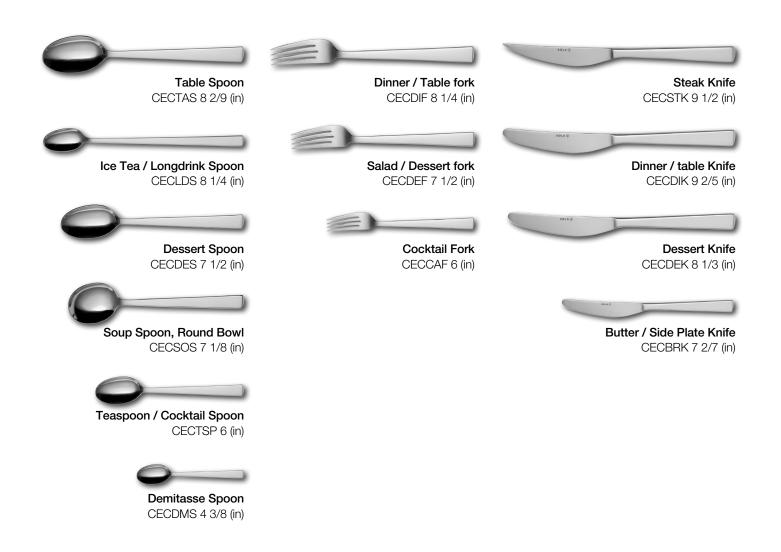
ECLIPSE | 18/10

The look of this elegant flatware ends in a crescent moon shape. The weighted handle in combination with the flat top ensures that the flatware sits firmly in your hand, without sacrificing elegance.

Tableware: Soul - Polaris Collection



ECLIPSE - SOLA THE NETHERLANDS

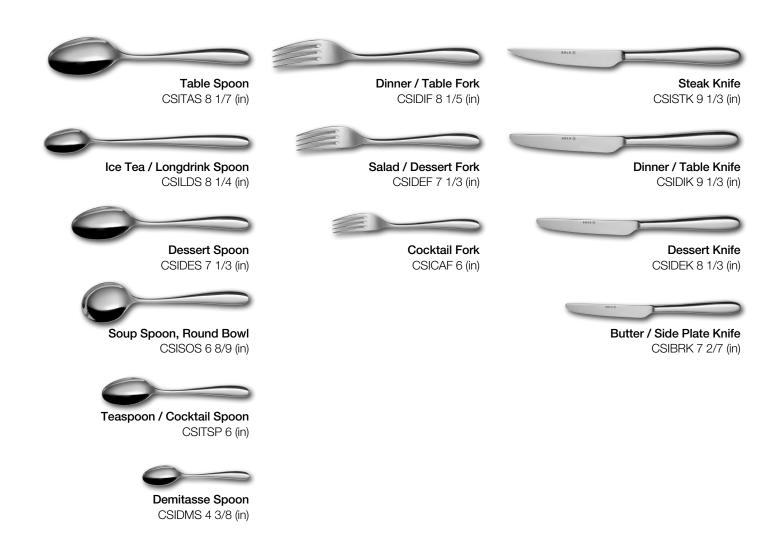




SIENAI 18/10 A classic design with excellent weight and a contemporary finish. Siena brings together traditional and modern inspiration for a one-of-a-kind design. Tableware: Nano - Ivoris Collection

38 THE FLATWARE CATALOGUE

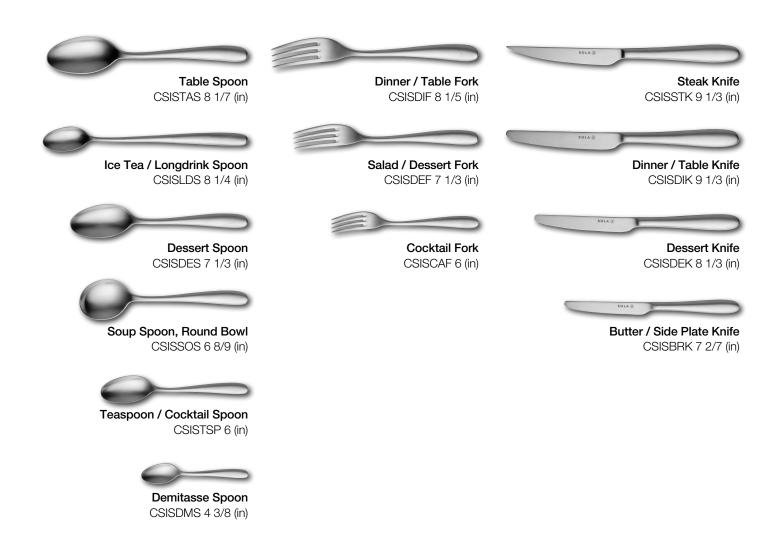
SIENA - SOLA THE NETHERLANDS







SIENA SATIN - SOLA THE NETHERLANDS





BALI | 18/10 With a bamboo look, created by subtle ridges, Bali creates a fusion vibe to any tabletop. Tableware: Wonder - Ivoris Collection

BALI-SOLA THE NETHERLANDS



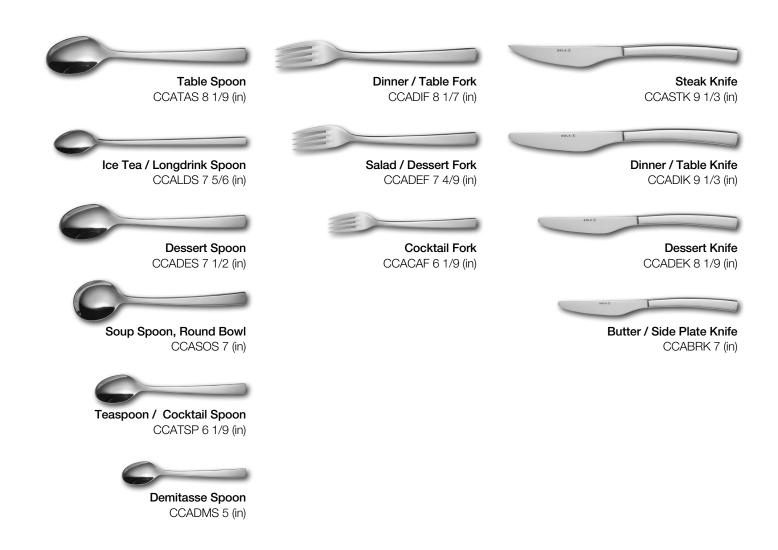
CBLDMS 5 (in)





CAPRI | 18/10 Experience luxury when you hold Capri in your hands. Smooth lines and rounded corners create elegance. Tableware: Blossom - Ivoris Collection Solatif THE FLATWARE CATALOGUE

CAPRI - SOLA THE NETHERLANDS





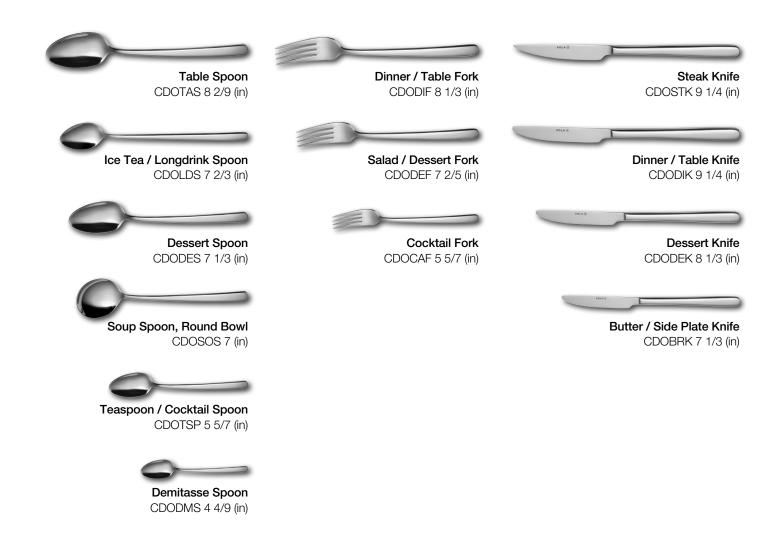
DONAU | 18/10

This elegantly designed pattern provides a pleasant and calming feeling, just like the second longest river in Europe.

Tableware: Anna - Ivoris Collection



DONAU - SOLA THE NETHERLANDS





18/10 Like the longest river in Europe, the Donau pattern provides a pleasant, calming feeling. The vintage finish that will captivate attention throughout the dining experience. Tableware: Tero Ostia - rak EARTH Collection

DONAU VINTAGE - SOLA THE NETHERLANDS



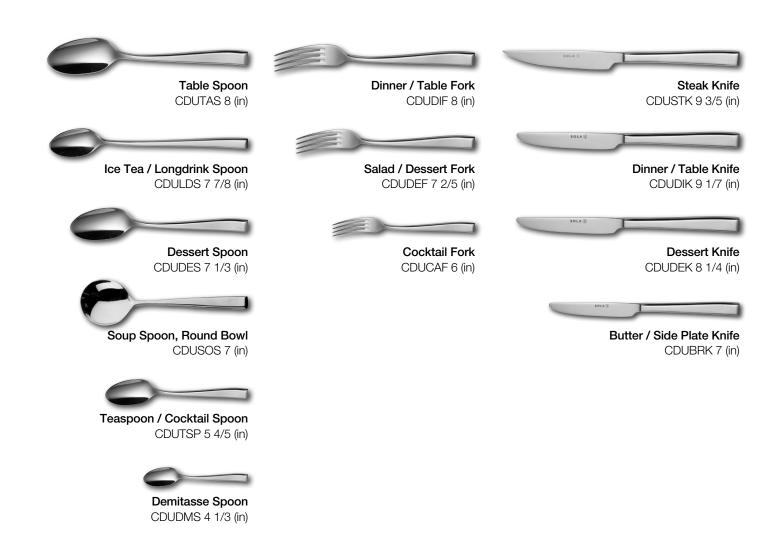
Flatware sold by the dozen

Steak Knife



DUBBAN 1 18/10 Clean, sleek lines that presents an ultra-bright mirror finish that will be sure to sparkle on any modern or classic tabletop setting. Tableware: Fedra - Le Ballet Collection

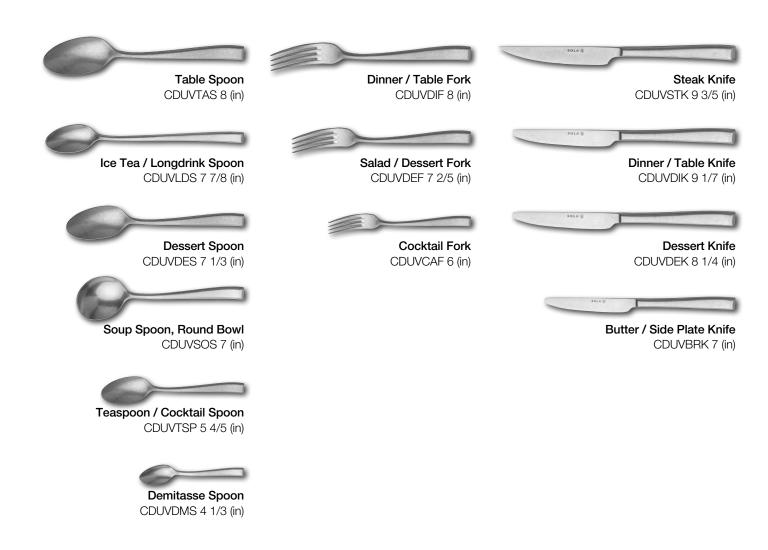
DURBAN - SOLA THE NETHERLANDS







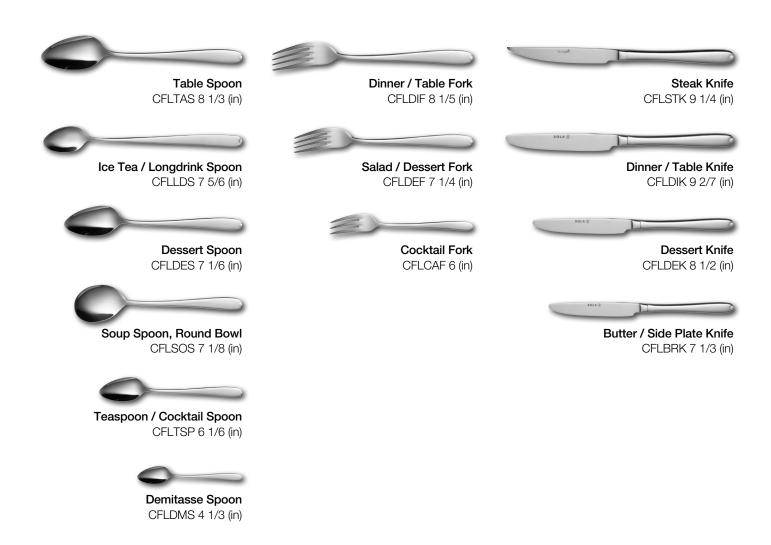
DURBAN VINTAGE - SOLA THE NETHERLANDS







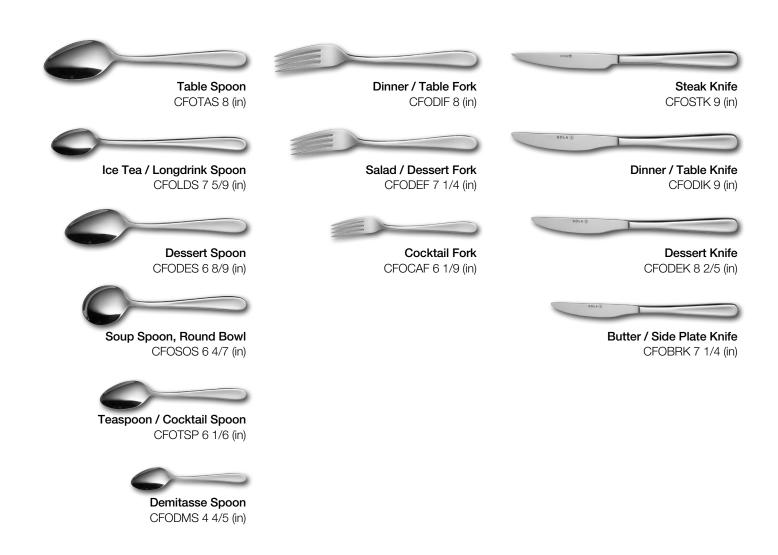
FLEURIE - SOLA THE NETHERLANDS





FLORENCE 18/16 Simple contour lines that give a slightly concaved elegance to the handle, providing a modern twist on a traditionally rounded handle. Tableware: Neofusion - Fusion Collection THE FLATWARE CATALOGUE

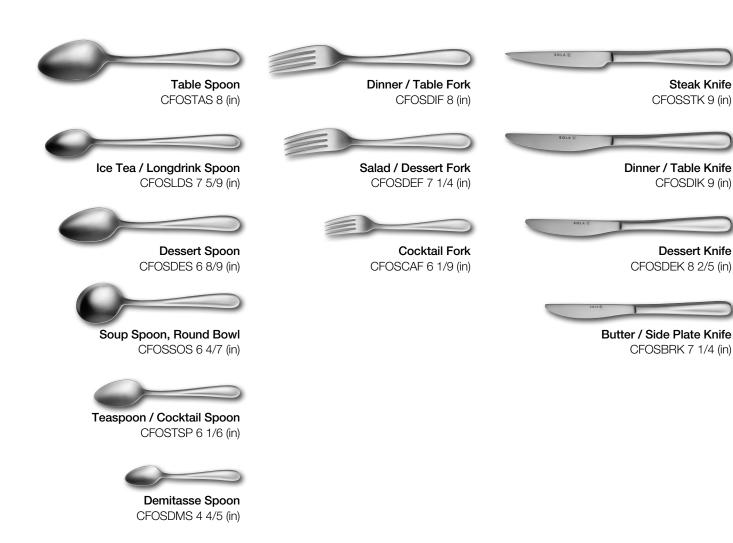
FLORENCE - SOLA THE NETHERLANDS







FLORENCE SATIN - SOLA THE NETHERLANDS



Flatware sold by the dozen

Steak Knife

CFOSSTK 9 (in)

CFOSDIK 9 (in)

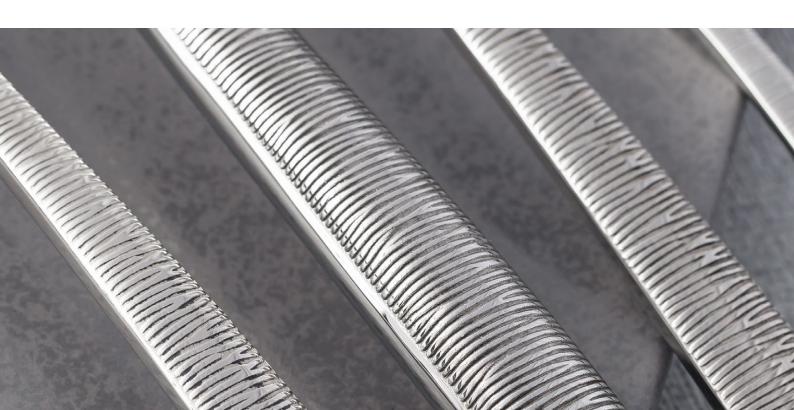
Dessert Knife





HERMITAGE - SOLA THE NETHERLANDS

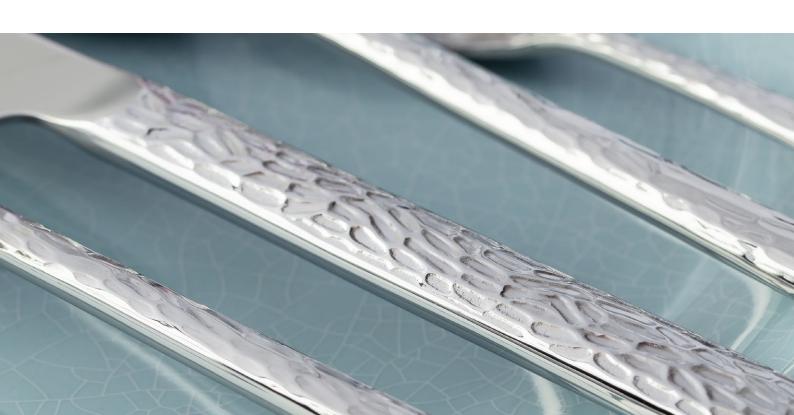






LAUSANNE - SOLA THE NETHERLANDS







LIMA - SOLA THE NETHERLANDS



Table Spoon CLITAS 7 3/4 (in)



Dinner / Table Fork CLIDIF 7 2/3 (in)



Steak Knife CLISTK 9 1/7 (in)



Ice Tea / Longdrink Spoon CLILDS 7 1/2 (in)



Salad / Dessert Fork CLIDEF 7 2/7 (in)



Dinner / Table Knife CLIDIK 9 (in)



Dessert Spoon CLIDES 7 2/5 (in)



Cocktail Fork CLICAF 5 3/4 (in)



Dessert Knife CLIDEK 7 2/3 (in)



Soup Spoon, Round Bowl CLISOS 7 (in)



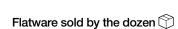
Butter / Side Plate Knife CLIBRK 7 (in)

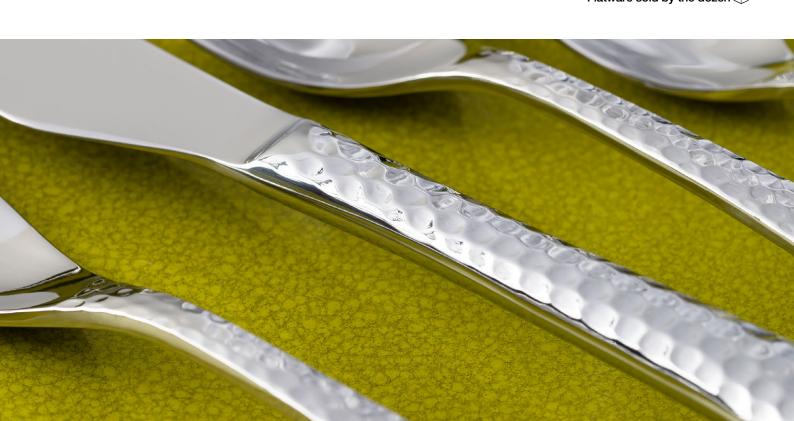


Teaspoon / Cocktail Spoon CLITSP 5 3/4 (in)



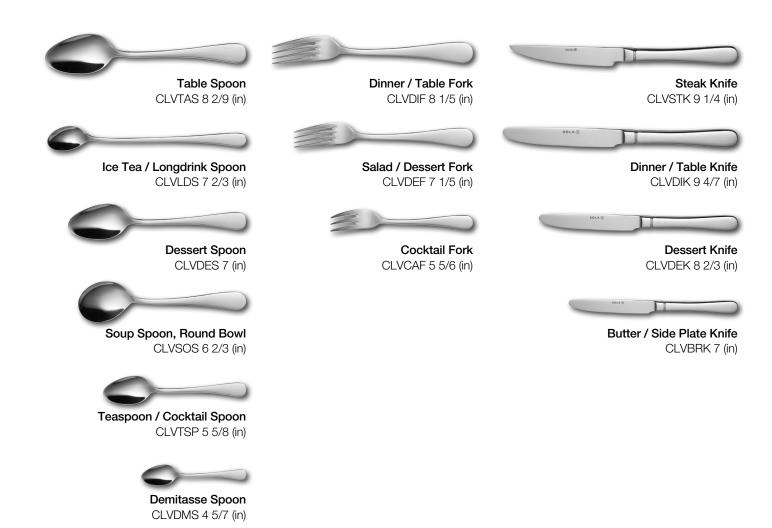
Demitasse Spoon CLIDMS 4 1/3 (in)





LIVORNO 1 18/10 This timeless, teardrop shape features a high-polished mirror finish that makes Livorno a versatile design that complements any traditional or modern dining experience. Tableware: Krush - Rakstone Collection THE FLATWARE CATALOGUE

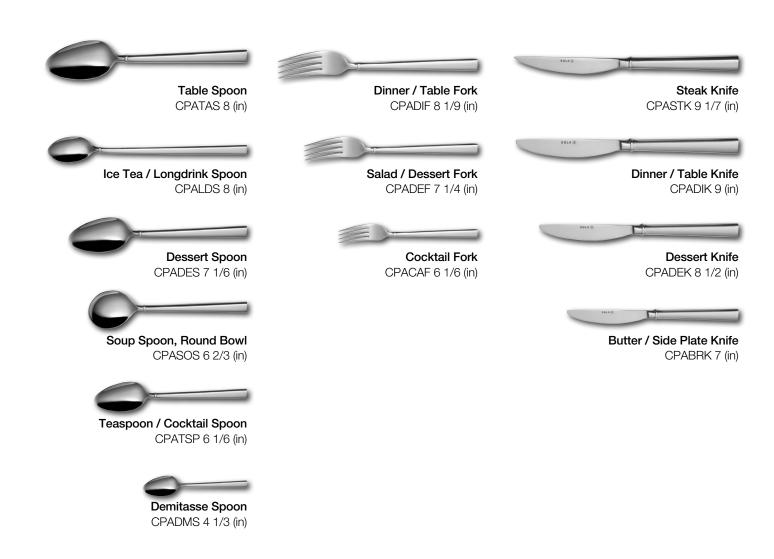
LIVORNO - SOLA THE NETHERLANDS





PALERMO | 18/10 This ring-shaped decoration makes Palermo unique and adds fascination and elegance at the same time. Tableware: Leon - Ivoris Collection 68 THE FLATWARE CATALOGUE

PALERMO - SOLA THE NETHERLANDS







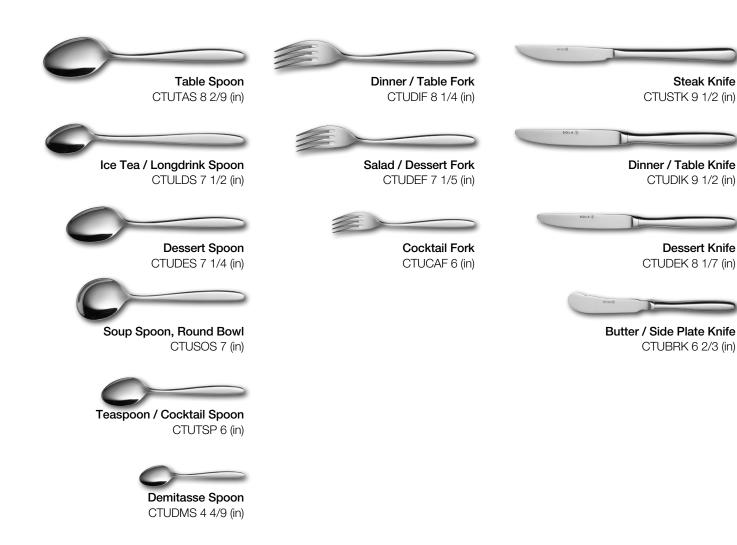
PRIVILEGE - SOLA THE NETHERLANDS





TULIP | 18/10 This unique flatware pattern tapers for a more dramatic, modern look on the tabletop. Tableware: Classic - Polaris Collection 72 the flatware catalogue

TULIP - SOLA THE NETHERLANDS



Flatware sold by the dozen

Steak Knife

CTUSTK 9 1/2 (in)

CTUDIK 9 1/2 (in)

Dessert Knife

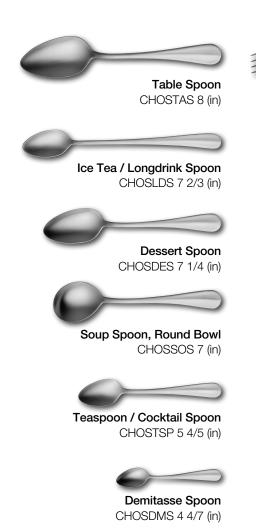
CTUDEK 8 1/7 (in)

CTUBRK 6 2/3 (in)



BAGUETTE SAT A twist to a classic favorite; Baguette Satin garners attention throughout the dining experience with a perfectly smooth finish. Tableware: Argila Nicosia - rak EARTH Collection

BAGUETTE SATIN - SOLA THE NETHERLANDS







BAGUETTE VINTAGE 1 18510



BAGUETTE VINTAGE - SOLA THE NETHERLANDS



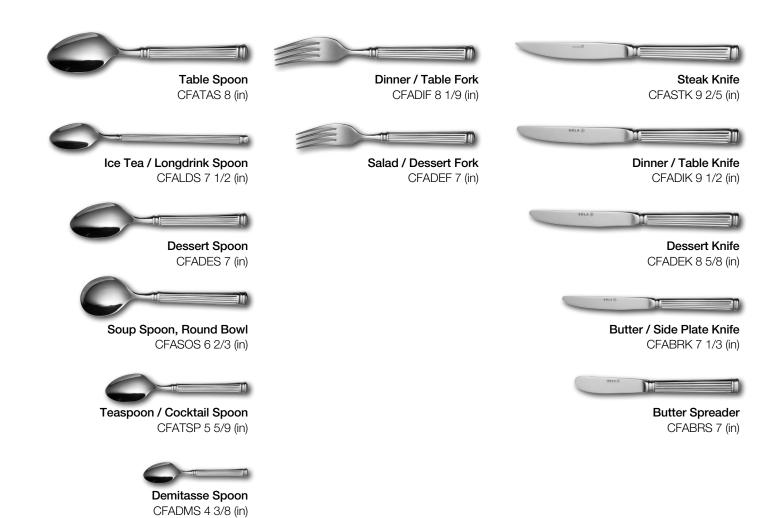
CHOVDMS 4 4/7 (in)





FACETTE | 18/10 Reminiscent of Rome's ancient architecture, Facette's pillars of brightly polished stainless steel will command attention on the tabletop. Tableware: Banquet - Ivoris Collection

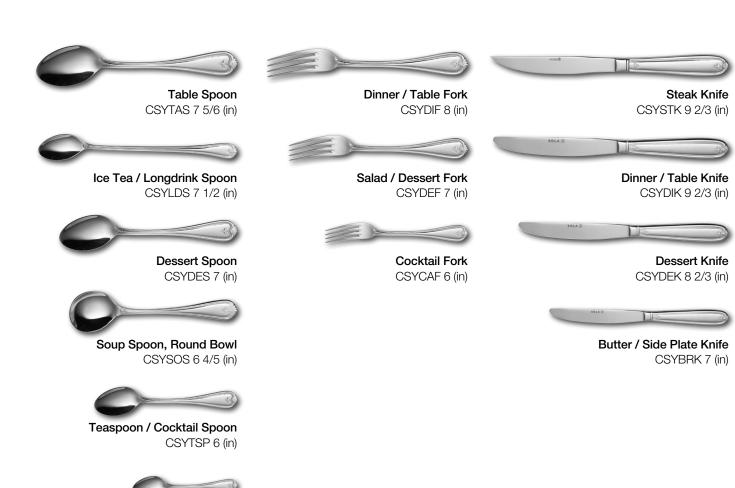
FACETTE - SOLA THE NETHERLANDS





SYMPHONY | 18/10 Symphony is the perfect combination of traditional and decorative. The gracefully sculpted fleur-de-lis within the handle sets the stage for a culinary masterpiece. Tableware: Classic Gourmet - Ivoris Collection

SYMPHONY - SOLA THE NETHERLANDS



Demitasse Spoon CSYDMS 4 1/3 (in)



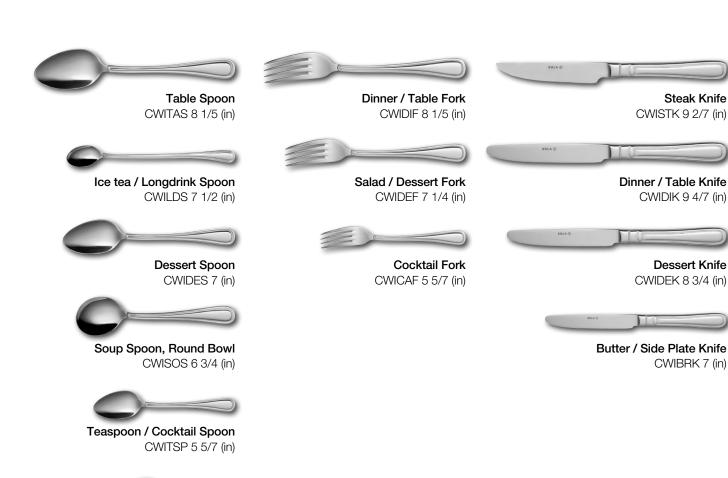
WINDSOR | 18/10

The chic appearance and silver look of this flatware makes it a timeless and popular pattern.

Tableware: Helm - Polaris Collection



WINDSOR - SOLA THE NETHERLANDS



Demitasse Spoon CWIDMS 4 5/7 (in)

> RAK Porcelain offers a vintage finish on the Windsor pattern.

> > See page 90 in this catalog for more details.

Steak Knife

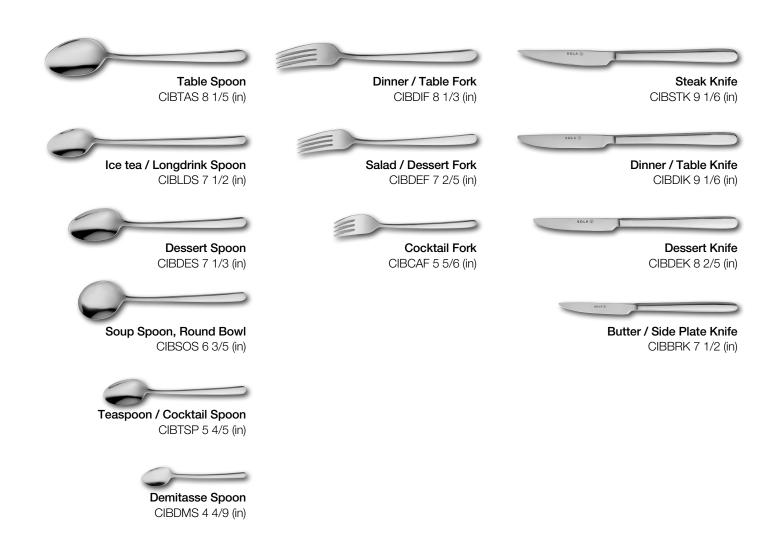
Dessert Knife

CWIBRK 7 (in)



18/0 BIZA | 18/0 Casual elegance with a softly rounded handles with a bright mirror finish. Ibiza's simple beauty is perfect to complement any table setting. Tableware: Edge - Fusion Collection

IBIZA - SOLA THE NETHERLANDS





VALENCIA | 18/0 The contoured, sleek design is finished with a softly squared handle that lends to a more modern, contemporary setting. Tableware: Access - Polaris Collection 86 THE FLATWARE CATALOGUE

VALENCIA - SOLA THE NETHERLANDS





SERVING ITEMS | 18/10



SERVING ITEMS - SOLA THE NETHERLANDS





STEAK KNIVES



90 THE FLATWARE CATALOGUE

STEAK KNIVES - SOLA THE NETHERLANDS



Steak knife silver CMONSTK 9 (in)



Steak knife - wood handle - Signature CSIGSTK 9 4/9 (in)



Steak knife - wood handle CSIESTK 9 1/2 (in)



Steak knife - wood handle Box of 6 CSIESTK_6CASE 9 1/2 (in)



VINTAGE FINISH FLATWARE

Sola's Vintage finish gives any 18/10 pattern a rustic feel and appearance. Some also refer to it as a "farm to table" look, a satin look, or a burnished appearance. Either way, it fits into many casual or country environments.

Durban Vintage by Sola The Netherlands











Contact your RAK Porcelain representative for more information on this process.





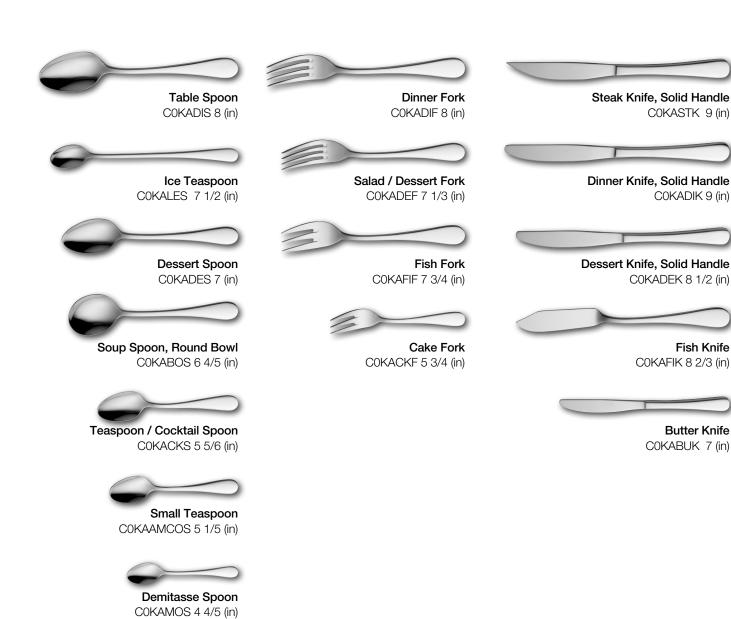
Elevating the tabletop with elegance, heavy-weight, yet affordable 18/0 flatware. The Youngstown Flatware Collection redefines durability, functionality, and style.

YOUNGSTOWN



KAMPTON | 18/0 Round edges and a smooth silhouette make this series not only highly practical but also add elegance to your meals. Tableware: Youngstown Collection THE FLATWARE CATALOGUE

KAMPTON - YOUNGSTOWN FLATWARE



Flatware sold by the dozen

COKASTK 9 (in)

COKADIK 9 (in)

Fish Knife

Butter Knife



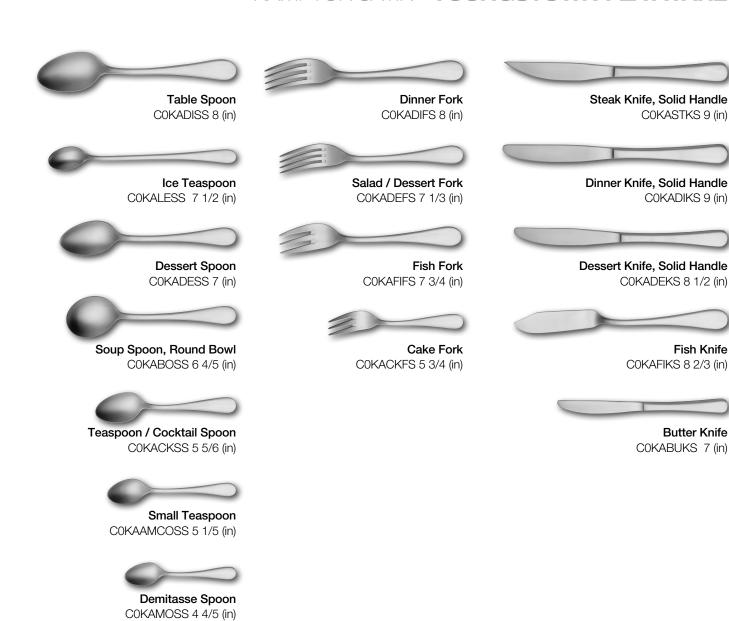
KAMPTON SATIN 1/18/0

A satin finish embellishes the round edges and smooth silhouette of this cutlery series in 18/0.

Tableware: Fractal - Fusion Collection



KAMPTON SATIN - YOUNGSTOWN FLATWARE



Flatware sold by the dozen

COKASTKS 9 (in)

COKADIKS 9 (in)

Fish Knife

Butter Knife

COKABUKS 7 (in)

COKAFIKS 8 2/3 (in)



SPARKLE | 18/0 Delicate embossings adorn this series in 18/0 which add a touch of sparkle to your table settings. Tableware: Karbon - Fusion Collection 100 THE FLATWARE CATALOGUE

SPARKLE - YOUNGSTOWN FLATWARE



Table Spoon COSPDIS 8 2/9 (in)



Dinner Fork COSPDIF 8 1/5 (in)



Steak Knife, Solid Handle COSPSTK 9 2/7 (in)



Ice Teaspoon COSPLES 7 4/9 (in)



Salad / Dessert Fork COSPDEF 7 2/7 (in)



Dinner Knife, Solid Handle COSPDIK 9 4/7 (in)



Dessert Spoon COSPDES 7 (in)



Fish Fork COSPFIF 8 1/4 (in)



Dessert Knife, Solid Handle COSPDEK 8 7/9 (in)



Soup Spoon, Round Bowl COSPBOS 6 3/4 (in)



Cake Fork COSPCKF 5 5/6 (in)

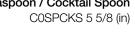


Fish Knife COSPFIK 8 5/6 (in)



Teaspoon / Cocktail Spoon





Small Teaspoon COSPAMCOS 5 1/8 (in)

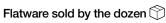


Demitasse Spoon

COSPMOS 4 5/7 (in)



Butter Knife COSPBUK 7 1/8 (in)





TEAK KNIVES The Youngstown Knife Collection is unmatched with quality and offers options to suit every palate. Tableware: Shale - Fusion Collection RAK · Sign (rak-youngstown) (rak-(rok-youngstown) (rak-youngstown) 102 THE FLATWARE CATALOGUE

STEAK KNIVES - YOUNGSTOWN FLATWARE



Paka wood steak knife CHSTKPKWH 9 2/5 (in)

Dishwasher safe



Steak knife - POM handle

CHSTKPOMH 9 7/8 (in)

Dishwasher safe



Paka wood steak knife - polished blade CHSTKPKWP 8 (in)

**** Dishwasher

may see fading after 300-400 cycles



Paka wood steak knife - satin blade

CHSTKPKWS 8 (in)

" Dishwasher

may see fading after 300-400 cycles



POM wood steak knife - polished blade

CHSTKPOMP 8 1/2 (in)

Handwash recommended



POM wood steak knife - satin blade

CHSTKPOMS 8 1/2 (in)

"Handwash recommended



Jumbo plastic handle knife - polished blade

CHJSTKBRP 9 5/6 (in)

👸 Dishwasher safe



Jumbo plastic handle knife - satin blade

CHJSTKBRS 9 5/6 (in)

ϔ Dishwasher safe



Wood steak knife - polished blade

CHSTKWPRD 9 7/8 (in)

"Handwash recommended



Wood steak knife - satin blade

CHSTKWSRD 9 7/8 (in)

🖔 Handwash recommended



Jumbo plastic handle knife - polished blade

CHJSTKBKP 95/6 (in)

" Dishwasher safe



Jumbo plastic handle knife - satin blade

CHJSTKBKS 9 5/6 (in)

🖰 Dishwasher safe



Wood steak knife - polished blade

CHSTKWPGY 9 7/8 (in)

🎖 Handwash recommended



Wood steak knife - satin blade

CHSTKWSGY 9 7/8 (in)

🎖 Handwash recommended

CUSTOM STEAK KNIFE POLICY

Make every cut memorable with your logo's steak knife! An easy 3-step process!

Create it!

- The customer can choose any of the Youngstown Steak Knives on this sell sheet to add a custom logo.
- Then, make sure to get the customer's high resolution in an Al file. Provide that artwork to Mike Halles at Choicest (Hallesmc@yahoo.com).
- Mike's team will return the artwork to your customer's approval within 48 working hours.

NOTE – WE MUST HAVE WRITTEN APPROVAL FROM CUSTOMER TO PROCEED TO PRODUCTION

Price it!

- Apply a logo to any of these steak knives, simply add .\$08 EACH to the customer's net price.
- Once the customer has reviewed the artwork, please work with Mike Gallagher to set up the item number and secure the PO.

Ship it!

- Lead time Total lead time is ~100 days.
- Production takes about 90 days; then the product will ship to our warehouse, and out to your customer.

CUSTOM STEAK KNIFE POLICY

POLICIES AND PROCEDURES

- Please confirm estimated Annual volume in pieces.
- MOQ for each production run is 1008 pieces (84 dozen).
- Artwork/ customer logo must be provided in an A.I. high resolution file.
- Upon receipt of the artwork from the customer, please email that artwork to Mike Halles: Hallesmc@yahoo.com
- Mike will then provide you a digital proof of the customer's artwork for the customer's approval. We MUST have written approval from the customer before we proceed to production.
 - If the customer would like to proceed with a sample for approval, there will be a \$50 charge for the sample.
 - If the sample results in an actual order, that \$50 sample fee will be credited to the total order amount.
- The customer's logo will be applied to the opposite side of the blade than the RAK/ Youngstown logo and will be applied via acid etching. This is the same application used for our RAK/Youngstown logos and is durable and dishwasher safe*.
- The cost of .\$08/ knife should be ADDED to the customer's NET price (each) to apply the logo.
- Creating the Purchase Order
 - Once the customer has approved the artwork, please work with Mike Gallagher to create a custom steak knife item number that should be used on the customer's purchase order.
 - Once the PO is issued, the production lead-time is ~90 days+ shipping to our warehouse, handling; total LEAD TIME = 150 days.
 - Once the product has arrived in our warehouse then it will be re-routed to your customer.

^{*} This applies to knives that have handles that are dishwasher safe

CARE AND HANDLING STAINLESS FLATWARE

To retain a quality product, please follow the process below:

Presoak

- Remove all food particles before soaking. Presoak in plastic tubs only.
 No aluminum or metal soak tanks!!
- Make sure presoak product is totally dissolved before placing flatware in presoak tub.
- Use presoak amounts suggested by manufacturer of your detergent.
- Do not use presoak containing silver de-tarnishing agent.
- Ideally, flatware should remain in presoak for only 10-15 minutes.
- This is stainless steel, not stainproof steel. There is a big difference.
 Flatware needs to be handled appropriately.
- Bad care practices will affect aesthetics!!
- Change presoak frequently.
 Chemicals can break down and residue accumulates and may cause harm.

Rinsing

- If you have extremely hard water, a water softener is recommended.
- Make sure flatware in cylinders is loosely packed to allow air drying.
- Shake flatware racks to remove any water.
- To minimize spotting, the sooner the flatware dries, the better your flatware will look.

Washing

- After pre-soaking, immediately load flatware loosely into vertical cylinders.
- Put different flatware pieces together in vertical racks to minimize nesting, which can affect how clean your flatware will be.
- There is no need to use flat dish racks for flatware in your dish machine.
- Flat racks allow significant spotting to occur and serve no sanitation purposes, with improper draining.
- Check dishwasher temperature twice daily, and make sure it is above 130 degrees.

Storage

 Always keep stainless flatware in a dry area.

TABLE SETTINGS



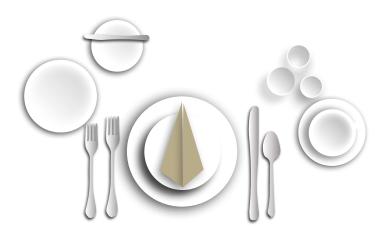
BREAKFAST



BANQUET OR BRUNCH



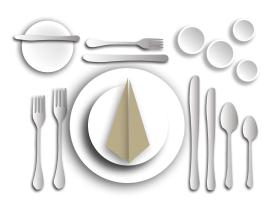
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FORMAL



DINNER



EUROPEAN

MAKE SURE IT'S RAK



CONCEPT AND GRAPHIC DESIGN BY

PHOTO CREDITS:

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